4 Baltic Wood parquet - overview

4.1 Canadian Maple

Light coloured wood with delicately highlighted growth rings. Knots and characteristic darker pith wood may also occur depending on the grade (Elegance or Classic). Canadian Maple is a hard wood (47 MPa) which allows it to be used in high traffic areas. It is perfect for rooms with traditional as well as modern interior design.

Model 3-strip

The following features apply to a single element (board) only

Canadian Maple		Grade						
Acer spp.	Elegan	ice	Comfort		Classic		Uniqu	e
Classification No. EN 13489	•		Free class		Free cla	iss	Free cla	ISS
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound
Knots 1)	ø≤3 mm ²⁾	ø≤1 mm ²⁾	ø≤3 mm ²⁾	ø≤1 mm ²⁾	ø≤25 mm	ø≤8 mm	ø≤25 mm	ø≤8 mm
False heartwood, red and black	Unaccept	able	Unaccept	table	Without lim	itations	Unaccept	able
Surface fractures, non penetrating	Unaccentable		Unacceptable		Up to 20 mm in length per board			
Bark pockets	Unaccept	able	Unaccept	table	Up to 20 mm in len	gth per board	rd	
Cracks caused by lightning	Unaccept	able	Unacceptable		Unaccept	able		tations
Slope of grain / Curly grain	Acceptable / Curly gra	ain unacceptable	Without limitations		Without lim	itations	in size or amount, as lo	
Sound pith	Acceptable		Acceptable		Accepta	ble	diminish the durabil	/
Colour change	Naturally occur discolorations a	5 5	Naturally occur discolorations	5 5	Acceptable			JUI
Medullary ray	Accepta	ble	Accepta	ble	Acceptable]	
Separator marks	Unaccept	able	Unaccept	table	Acceptable]	
Biodegradation	Unaccept	able	Unaccept	table	Unaccept	able	Only log stain and bla accepta	5

Model Full Plank

The following features apply to a single element (board) only

Canadian Maple		Gra	ıde		
Acer spp.	Eleg	ance	Classic		
Classification No. EN 13489	Free	class	Free class		
	Sound, intergrown Unsound		Sound, intergrown	Unsound	
Knots 1)	ø≤3 mm	ø≤5 mm	ø≤20 ²⁾ mm	ø≤8 ²⁾ mm	
False heartwood, red and black	Unacce	eptable	Without li	mitations	
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board		
Bark pockets	Unacceptable		Up 50 mm in length per board		
Cracks caused by lightning	Unacceptable		Unacce	ptable	
Slope of grain / Curly grain	Without li	imitations	Without li	mitations	
Sound pith	Ассер	otable	Accep	table	
Colour change	· ·	curring slight ns acceptable	Accep	itable	
Medullary ray	Acceptable		Accep	table	
Separator marks	Unacce	eptable	Acceptable		
Biodegradation	Unacce	ptable	Unacce	ptable	

¹⁾ Cracks and holes caused by knots must be filled with putty.

²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4.2 European Maple

Light colour and structure, and depending on the grade (Comfort or Classic), small knots and occasional brown fibres. European maple is a moderately hard wood (29 MPa), therefore it should only be used in living rooms or bedrooms.

Model 3-strip

The following features apply to a single element (board) only

European		Grade							
Maple Acer spp.	Comfort		Classic		Unique				
Classification No. EN 13489	Free class		Free class		Free class				
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound			
Knots 1)	ø≤3 mm ²⁾	ø≤1 mm ²⁾	ø≤25 mm	ø≤8 mm	ø≤25 mm	ø≤8 mm			
False heartwood, red and black	Unaccept	able	Without lim	itations	Unaccept	able			
Surface fractures, non penetrating	Unaccept	able	Up 20 mm in leng	o 20 mm in length per board					
Bark pockets	Unaccept	Unacceptable		Up 20 mm in length per board					
Cracks caused by lightning	Unaccept	able	Unacceptable		Without limitations				
Slope of grain / Curly grain	Without lim	Without limitations		itations	in size or amount, as lo	lations			
Sound pith	Accepta	ble	Accepta	ble	diminish the durabil	,			
Colour change	Naturally occurring slight discolorations acceptable		Accepta	ble	- or the h	DOL			
Medullary ray	Accepta	ble	Acceptable						
Separator marks	Unaccept	able	Acceptable]				
Biodegradation	Unaccept	able	Unaccept	Unacceptable		Only log stain and black larval galleries acceptable			

 $^{\scriptscriptstyle 1\!\!\!)}$ Cracks and holes caused by knots must be filled with putty.

²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4.3 Birch

The light colour of Birch wood, the delicate reflections of light on its shimmering lustre enhance the feeling of relaxation. Due to its average hardness (25 MPa) Birch is recommended for low traffic areas. Depending on its grade (Comfort or Classic) some knots and dark pith may occur.

Model 3-strip

The following features apply to a single element (board) only

Birch		Gra	ade	
Betula spp.	Com	fort	Classic	
Classification No. EN 13489	Free class		Free class	
	Sound, intergrown	Unsound	Sound, intergrown	Unsound
Knots 1)	$\emptyset \leq 3 \text{ mm}^{2}$	$\emptyset \le 1 \text{mm}^{2}$	ø≤25 mm	ø≤10 mm
False heartwood, red and black	Unacce	eptable	Without li	mitations
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board	
Bark pockets	Unacce	ptable	Up 20 mm in le	ngth per board
Cracks caused by lightning	Unacce	ptable	Unacceptable	
Slope of grain / Curly grain	Without li	mitations	Without li	mitations
Sound pith	Accep	table	Accep	table
Colour change	Naturally occurring slight discolorations acceptable		Acceptable	
Medullary ray	Acceptable		Accep	otable
Separator marks	Unacceptable		Acceptable	
Biodegradation	Unacce	ptable	Unacce	ptable

²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4.4 Ash Tree

A natural, full of character, Baltic Wood engineered parquet made of light toned ash wood. Depending on the grade (Elegance or Classic), it either has a harmonious light yellow colour or a diversified colour, ranging from light yellow to the dark brown colour of pith-wood. Ash

wood is hard and elastic (39 MPa), which makes it suitable for areas of

normal traffic, like living rooms, hallways, etc. It suits perfectly both

rustic and modern decoration styles.

Model 3-strip

The following features apply to a single element (board) only

Ash Tree	Grade					
Fraxinus excelsior	Elegar	ıce	Classic			
Classification No. EN 13489	•		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm ²⁾	ø≤1 mm ²⁾	ø≤25 mm	ø≤2 mm		
False heartwood, red and black	Unaccept	table	Without lin	nitations		
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board			
Bark pockets	Unacceptable		Up 20 mm in len	gth per board		
Cracks caused by lightning	Unacceptable		Unaccep	table		
Slope of grain / Curly grain	Acceptable / Curly gr	ain unacceptable	Without lin	nitations		
Sound pith	Accepta	able	Accepta	able		
Colour change	Naturally occurring slight discolorations acceptable		Acceptable			
Medullary ray	Acceptable Acceptable		able			
Separator marks	Unacceptable Acceptable		able			
Biodegradation	Unaccept	table	Unacceptable			



The following features apply to a single element (board) only

Ash Tree		Grade				
Fraxinus excelsior	Elegar	ice	Classic			
Classification No. EN 13489	Free class		Free class			
	Sound, intergrown Unsound		Sound, intergrown	Unsound		
Knots 1)	ø≤5 mm ²⁾	$\phi \le 3 \text{ mm}^{2}$	ø≤25 mm	ø≤8 mm		
False heartwood, red and black	Unaccept	table	Without lin	nitations		
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board			
Bark pockets	Unacceptable		Up 50 mm in len	gth per board		
Cracks caused by lightning	Unaccept	table	Unaccep	table		
Slope of grain / Curly grain	Without lim	itations	Without lin	nitations		
Sound pith	Accepta	ble	Accept	able		
Colour change	Naturally occurring slight discolorations acceptable		Accept	able		
Medullary ray	Acceptable		Accept	able		
Separator marks	Unacceptable		Acceptable			
Biodegradation	Unaccept	table	Unacceptable			

¹⁾ Cracks and holes caused by knots must be filled with putty.

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²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4.5 Beech

Looking light and fresh, Beech wood gives the interiors a warm and airy character. Its colour ranges from a harmonious whitish pale to a characteristic combination dark pith-wood and knots, depending on the grade (Comfort or Classic). Beech wood floor is well fit for normal traffic areas (hardness of 37 MPa), it is recommended for living rooms, bedrooms or children's rooms.

Model 3-strip

The following features apply to a single element (board) only

Beech		Grade						
Fagus sylvatica	Com	fort	Classic		Unique			
Classification No. EN 13489	Free	class	Free class		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	$\emptyset \leq 3 \text{ mm}^{2}$	ø≤1 mm ²⁾	ø≤25 mm	ø≤2 mm	ø≤25 mm	ø≤2 mm		
False heartwood, red and black	Unacce	ptable	Over 50% of dispe	the surrace	Unacce	ptable		
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board					
Bark pockets	Unacce	ptable	Up 20 mm in length per board		Without lim	itations nin		
Cracks caused by lightning	Unacce	ptable	Unacceptable		size or amou	itutions initi		
Slope of grain / Curly grain	Without li	mitations	Without limitations		they do not o	diminish the resistance of		
Sound pith	Accep	table	Acceptable		the f			
Colour change	Accep	table	Accep	otable]			
Medullary ray	Acceptable		Acceptable		1			
Separator marks	Unacceptable		Acceptable		1			
Biodegradation	Unacce	Unacceptable Unacceptable Only log stain and I larval galleries accept						

²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4.6 Steamed Beech

Steamed Beech is a product of thermal processing of raw Beech wood. This gives Beech wood a slight pink hue. Looking light and fresh, it gives the interiors a warm and airy character. Its colour ranges from a harmonious pink hue to a characteristic combination

dark pith-wood and knots, depending on the grade (Elegance or Classic). The beech wood floor is well fit for normal traffic areas (hardness of 37 MPa), thus it is recommended for living rooms, bedrooms, chidren's rooms or hallways.

Model 3-strip

The following features apply to a single element (board) only

Steamed Beech	Grade							
Fagus sylvatica	Eleg	ance	Com	Comfort		ssic	Uniqu	e
Classification No. EN 13489	•		Free class		Free	class	Free cla	SS
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound
Knots 1)	ø≤3 mm ²⁾	ø≤1 mm ²⁾	ø≤3 mm ²⁾	ø≤1 mm ²⁾	ø≤25 mm	ø≤2 mm	ø≤5 mm ²⁾	$\emptyset \leq 3 \text{ mm}^{2}$
False heartwood, red and black	Unacce	eptable	Unacce	ptable	Over 50% of the s	urface - dispersed	Unaccept	able
Surface fractures, non penetrating	Unaccentable		Unacce	ptable	Up 20 mm in le	ngth per board		
Bark pockets	Unacce	eptable	Unacce	eptable Up 20 mm in length per board				
Cracks caused by lightning	Unacce	eptable	Unacceptable		Unacce	ptable		tations
Slope of grain / Curly grain	Acceptable / Curly	grain unacceptable	Without limitations		Without li	mitations	in size or amount, as lo	
Sound pith	Acceptable		Accep	otable	Accep	otable	diminish the durabil	,
Colour change		Slight Change / Slight natural discoloration acceptable		table	Ассер	table		501
Medullary ray	Accep	otable	Accep	otable	Acceptable		-	
Separator marks	Unacce	eptable	Unacce	ptable	Acceptable			
Biodegradation	Unacce	eptable	Unacce	eptable	Unacce	eptable	Only log stain and bla accepta	5



Model Full Plank

The following features apply to a single element (board) only

Steamed Beech	Grade				
Fagus sylvatica	Eleg	ance	Classic		
Classification No. EN 13489	Free class		Free class		
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	
Knots 1)	$\emptyset \leq 5 \text{ mm}^{2}$	ø≤3 mm ²⁾	ø≤25 mm	ø≤8 mm	
False heartwood, red and black	Unacce	eptable	Accep	table	
Surface fractures, non penetrating	Unacceptable		Up 20 mm in length per board		
Bark pockets	Unacceptable		Up 50 mm in le	ngth per board	
Cracks caused by lightning	Unacceptable		Unacce	ptable	
Slope of grain / Curly grain	Without l	imitations	Without li	mitations	
Sound pith	Accep	otable	Accep	table	
Colour change	Slight	change	Accep	otable	
Medullary ray	Acceptable Acceptable		table		
Separator marks	Unacceptable Acceptable		table		
Biodegradation	Unacce	eptable	Unacce	eptable	

²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4.7 Oak

Classic and elegant engineered parquet made of yellow-brown Oak wood with slight or clear structure of the grain. Knots are acceptable, depending on the grade. Oak is a universal wood. Its functional and aesthetic qualities make it the most popular floor material. The Oak floor tolerates well intensive use (hardness of 36 MPa) and is recommended for living rooms, hallways, kitchens or stairs.

Model 3-strip

The following features apply to a single element (board) only

Oak		Grade								
Quercus spp.	Elega	ince	Nat	Natur Classic		Natur		Uniqu	ıe	
Classification No. EN 13489	•)			Free class		Free class			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm ²⁾	ø≤1 mm ²⁾	$\emptyset \leq 8 \text{ mm}^{2}$	ø≤2 mm	ø≤8 mm ø≤4 mm					
Sapwood	Unacce	otable	15% of the surf	ace - dispersed	Unacce	ptable				
Surface fractures, non penetrating	Unacce	otable	Unacceptable		Up 20 mm in length per board					
Bark pockets	Unacce	otable	Unacce	Unacceptable Up 20 mm in length per board Without limi		limitations				
Cracks caused by lightning	Unacce	otable	Unacce	Unacceptable		ptable	in size or amount, as l diminish the durabili	<i>,</i>		
Slope of grain / Curly grain	Acceptable / Curly g	rain unacceptable	Without li	Without limitations		mitations	the flo	,		
Sound pith	Acceptable		Accep	table	Accept	table				
Colour change	Slight c	hange	Accep	table	Accept	table				
Medullary ray	Small one -	acceptable	Accep	table	Acceptable					
Separator marks	Unacce	otable	Unacce	ptable	Unacceptable]			
Biodegradation	Unacceptable		Unacce	ptable	Unacceptable		Only log stain and bla accepta	5		

Model Full Plank

The following features apply to a single element (board) only

Oak		Grade								
Quercus spp.	Elega	nce	Classic		Rustic		Unique			
Classification No. EN 13489	•	1	Free class		Free class		Free class		Free	class
	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound	Sound, intergrown	Unsound		
Knots 1)	$\emptyset \le 5 \text{ mm}^{2)}$	$\emptyset \leq 1 \text{ mm}^{2}$	ø≤20 mm	ø≤8 mm	ø≤50 mm	ø≤30 mm	ø≤50 mm	ø≤30 mm		
Sapwood	Unaccer	otable	Unacce	ptable	Unacce	ptable				
Surface fractures, non penetrating	Unaccep	otable	Up 20 mm in length per board		Up 20 mm in length per board					
Bark pockets	Unaccep	otable	Up 50 mm in length per board 100 mm in length per board							
Cracks caused by lightning	Unaccer	otable	Unacceptable		Unacce	ptable	Without li in size or amount,			
Slope of grain / Curly grain	Acceptable / Curly g	rain unacceptable	Acceptable / Curly g	Irain unacceptable	Acceptable / Curly o	Jrain unacceptable	not diminish t	he durability		
Sound pith	Accept	able	Without lin	mitations	Without li	mitations	or resistance	of the floor		
Colour change	Slight va	riation	Accept	table	Acceptable]			
Medullary ray	Small one - a	acceptable	Accept	table	Acceptable					
Separator marks	Unaccer	otable	Unacce	ptable	Unacceptable]			
Biodegradation	Unacceptable		Unacce	ptable	Unacce	ptable	Only log stain a galleries a			

¹⁾ Cracks and holes caused by knots must be filled with putty.

²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4.8 Red Oak

Model 3-strip

Engineered parquet made of slightly reddish oak wood with a clear grain structure and differing colours between individual slats. Oak is a universal wood. its functional and aesthetic qualities make it the most popular floor material. Oak floors tolerate well intensive use (hardness of 37 MPa) and are recommended for living rooms, hallways, kitchens or corridors.

4.9 American Cherry Tree

A stylish Baltic Wood engineered parquet made of American Cherry presents warm and harmonious wood with a light structure. Delicate dark fibres, small knots and light coloured sapwood may show, depending on the grade (Elegance or Comfort). Due to its average hardness (35 MPa) American Cherry floors are recommended for living rooms, where it may perfectly enhance the character of the interior.



The following features apply to a single element (board) only

American Cherry Tree	Grade			
Prunus serotina	Elegance			
Classification No. EN 13489	Free class			
	Sound, intergrown	Unsound		
Knots 1)	ø≤3 mm ²⁾	$\emptyset \le 3 \text{ mm}^{2}$		
Sapwood	Unacceptable			
Surface fractures, non penetrating	Unacceptable			
Bark pockets	Unacceptable			
Cracks caused by lightning	Unacceptable			
Slope of grain / Curly grain	Acceptable / Curly grain un	acceptable		
Sound pith	Acceptable			
Colour change	Acceptable / acceptable traces of naturally			
Medullary ray	Acceptable			
Separator marks	Unacceptable			
Biodegradation	Unacceptable			

The following features apply to a single element (board) only

Red Oak	Grade			
Quercus spp.	Elegance		Unique	
Classification No. EN 13489	•			
	Sound, intergrown	Unsound	Sound, intergrown	Unsound
Knots 1)	$\emptyset \leq 3 \text{ mm}^{2}$	ø≤1 mm ²⁾		
Sapwood	Unaccept	able		
Surface fractures, non penetrating	Unacceptable			
Bark pockets	Unacceptable		Without limit	ations
Cracks caused by lightning	Unacceptable		in size or amount, as	
Slope of grain / Curly grain	Acceptable / Curly grain unacceptable		do not diminish the resistance of t	,
Sound pith	Acceptable			
Colour change	Slight ch	Slight change		
Medullary ray	Small one - acceptable			
Separator marks	Unacceptable]	
Biodegradation	Unacceptable		Only log stain and galleries acce	

¹⁾ Cracks and holes caused by knots must be filled with putty.

²⁾ If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

 Cracks and holes caused by knots must be filled with putty.
 If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one odde to enable in

If the knots are not concentrated. The knots are considered concentrated when the distance between them, measured from one edge to another, is smaller than 30 mm.

4 Baltic Wood parquet - overview

4.10 European Walnut Tree

Expressive and vivid, Baltic Wood engineered parquet made of European Walnut shows great colour diversity, ranging from greyish-black, through intense browns to light beige. Sound, intergrown knots are acceptable. This parquet presents itself very well in both rustic and modern interiors. Walnut wood is of medium hardness (33 MPa), thus it is recommended for rooms like living rooms, bedrooms, or children's rooms.



The following features apply to a single element (board) only

European Walnut Tree	Grade	
- Juglans regia	Comfort	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots ¹⁾	ø≤10 mm	ø≤5 mm
Sapwood	Without limitations	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

4.11 American Walnut Tree

Beautiful, noble and easy to install, American walnut wood floors create an intimate climate in modern and rustic rooms. Clear woodgrain constitutes an interesting composition of an intensive brown colour interlaced with delicate cream hues. Recommended for living rooms or bedrooms, the floor brings forth their individual and dynamic style.



The following features apply to a single element (board) only

American Walnut Tree	Grade	
Juglans nigra	Comfort	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots ¹⁾	ø≤10 mm	ø≤5 mm
Sapwood	Without l	mitations
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable	
Medullary ray	/ Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

Model Full Plank

The following features apply to a single element (board) only

American Walnut Tree	Grade	
Juglans nigra	Comfort	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤40 mm	ø≤20 mm
Sapwood	Without I	imitations
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable	
Medullary ray	/ Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

¹⁾ Cracks and holes caused by knots must be filled with putty.

4.12 Doussie

Model 3-strip

The following features apply to a single element (board) only

Exotic Baltic Wood engineered parquet is made of African Doussie of deep orange-brown colour. It gives the interiors an exceptional warm character. Sporadic knots and lighter linear mineral streaks may show. Doussie's above average hardness (41 MPa) makes it suitable for living rooms, bedrooms, hallways, and kitchens.

4.13 Sapelle

Baltic Wood engineered parquet made of Sapelle is a red brown exotic parquet coming from equatorial Africa. Sapelle's durability and hardness (36 MPa) makes it suitable for use in living rooms, kitchens or bedrooms. The warm and rich browns give the interiors an original and exotic character.



The following features apply to a single element (board) only

Doussie	Grade	
Afzelia, spp.	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacce	ptable
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

Sapelle	Grade Elegance	
Entandrophragma cylindri		
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

4.14 Jatoba

Exotic Baltic Wood engineered parquet made of Jatoba wood originating from South American forests. Its harmonious dark cinnamon colour enhances the style of the interior. Sporadic small knots may show. Thanks to its great resistance and hardness (71 MPa), the Jatoba parquet is recommended for high traffic areas, such as living rooms, bedrooms, kitchens, hallways. Jatoba floors emphasise the elegance and style of the interiors.

Model 3-strip

The following features apply to a single element (board) only

Jatoba	Grade	
Hymenaea courbaril	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots ¹⁾	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturall occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

Model Full Plank

The following features apply to a single element (board) only

Jatoba	Grade	
Hymenaea courbaril	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤25 mm	ø≤5 mm
Sapwood	Unacce	ptable
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

¹⁾ Cracks and holes caused by knots must be filled with putty.

4.15 Wenge

Exotic Baltic Wood engineered parquet made of bitter chocolate coloured African Wenge wood ia a unique combination of exotic beauty and durability. Small knots may show. Thanks to its great resistance and hardness (61 MPa), Wenge floors are recommended for living rooms, lounge rooms, hallways and kitchens. The Wenge floor gives an exotic and unique look to both modern and classic interiors.



The following features apply to a single element (board) only

Wenge	Grade	
Milleti laurentii	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	



Model Full Plank

The following features apply to a single element (board) only

Wenge	Grade	
Milleti laurentii	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤20 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

4.16 Kambala / Irokko

Model 3-strip

The following features apply to a single element (board) only

Kambala / Irokko Chlorophora excelsa

Classification No. EN 13489

Surface fractures, non penetrating

Cracks caused by lightning

Slope of grain / Curly grain

Knots 1)

Sapwood

Bark pockets

Sound pith

Colour change

Medullary ray

Separator marks

Biodegradation

This exotic Baltic Wood engineered parquet made of goldenbrown coloured African Kambala wood matches perfectly bright contrasting furnishings. Its average hardness (34 MPa) makes it suitable for living rooms, bedrooms, and kitchens.

Grade

Free class

Unacceptable

Up 20 mm in length per board

Up 20 mm in length per board

Unacceptable

Without limitations

Acceptable
Acceptable / acceptable traces of naturally

occurring discolouration (mineral intrusions in line form)

Acceptable

Unacceptable

Unacceptable

Unsound

ø<5 mm

Sound, intergrown

ø<5 mm

4.17 Merbau

Baltic Wood engineered parquet made of intensely red-brown coloured Asian Merbau. This stylish wood is a unique combination of oriental beauty and durability, its high hardness (48 MPa) makes it perfect not only for living rooms and bedrooms but also for high traffic rooms, such as kitchens or hallways. The Merbau floor is recommended both for those who like extravagance and minimalism.



The following features apply to a single element (board) only

Merbau	Grade	
Intsia bijuga	Elegance	
Classification No. FN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤5 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 20 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

Model Full Plank

The following features apply to a single element (board) only

Kambala / Irokko	Grade	
Chlorophora excelsa	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤20 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

Model Full Plank

The following features apply to a single element (board) only

Merbau Intsia bijuga	Grade	
	Elegance	
Classification No. EN 13489	Free class	
	Sound, intergrown	Unsound
Knots 1)	ø≤20 mm	ø≤5 mm
Sapwood	Unacceptable	
Surface fractures, non penetrating	Up 20 mm in length per board	
Bark pockets	Up 50 mm in length per board	
Cracks caused by lightning	Unacceptable	
Slope of grain / Curly grain	Without limitations	
Sound pith	Acceptable	
Colour change	Acceptable / acceptable traces of naturally occurring discolouration (mineral intrusions in line form)	
Medullary ray	Acceptable	
Separator marks	Unacceptable	
Biodegradation	Unacceptable	

¹⁾ Cracks and holes caused by knots must be filled with putty.